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649.4901

Job Sheet 177558



Part No: 649.4901

Job Qty: 2 ea

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/15/18

Job Tracking No:

Due Date: 5/18/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 12.11.01 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup	Run	Workcenter / Supplier			
					hrs	Hrs				
90	Start up Operation	2 Ea		5/18/18	0.00	0.00	Start Up Stores/Pkg-1			MAY 15 2018
110	Packaging	2 pcs		5/18/18	0.00	0.00	Packaging1-1			MAY 15 2018
120	Small Fab	2 pcs		5/18/18	0.00	0.05	Small Fab-1			MAY 22 2018
130	QC	2 pcs		5/18/18	0.00	0.00	QC5			MAY 25 2018
140	Packaging	2 pcs		5/18/18	0.00	0.00	Packaging3-1			MAY 25 2018
150	QC21-SA	2 Ea		5/18/18	0.00	0.00	QC21			MAY 25 2018

Part Op 120 - Assemble as per dwg Assemble as per dwg Apply RTV TO ALL FAYING SURFACES RTV 598

Descriptions: BATCH:

140 - ***IDENTIFY AS DWG PER APICAL MPP-120 BY LASER ETCH THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
649.5311	Upper Deflector	2 Ea (1 ea)	90-Start up Operation	F 108716
649.8301	Cutter Sub Assembly	2 Ea (1 ea)	90-Start up Operation	F 127507
MS21042L08	Nut	6 Ea (3 ea)	90-Start up Operation	SU 44234
MS27039-08-19	Screw	6 Ea (3 ea)	90-Start up Operation	SU 44235
NAS1149FN832P	Washer	12 Ea (6 ea)	90-Start up Operation	SU 44235

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	649.5311	2	10	0
	649.8301	2	5	0
	MS21042L08	6	1,991	0
	MS27039-08-19	6	1,540	0
	NAS1149FN832P	12	2,362	0

Part Specifications

Specifications could not be found.



Upper Cutter Assembly

PART NO: 649.4901
Serial No/Batch: S071296
Revision:
Operation:
Change No:

Packaging

Mfg Date: 05/15/18
Job No: 177558